Contents

Preface xi

SECTION I. SURFACE PHYSICS & CHEMISTRY DURING GROWTH

Reconstructions of the GaAs (1 1 3) surface
M. Pristovsek, H. Menhal, T. Wehnert, J.-T. Zettler, T. Schmidtling, N. Esser, W. Richter, C. Setzer, J. Platen and K. Jacobi 1
Natural formation of multiatomic steps on patterned vicinal substrates by MOVPE and application to GaAs QWR structures
Y. Oda and T. Fukui 6
Effect of Te doping on step structure and ordering in GaInP
S.H. Lee, C. Fetzer and G.B. Stringfellow 13
Surface characterization of ordered (GaIn)P
I. Pietzonka, T. Sass, R. Franzheld, G. Wagner and V. Gottschalch 21
Gallium arsenide and indium arsenide surfaces produced by metalorganic vapor-phase epitaxy
L. Li, B.-K. Han, D. Law, M. Begarney and R.F. Hicks 28
An X-ray standing wave study of ultrathin InAs films in GaAs(0 0 1) grown by atomic layer epitaxy
J.A. Gupta, J.C. Woicik, S.P. Watkins, K.E. Miyano, J.G. Pellegrino and E.D. Crozier 34
Step-flow MOVPE of GaN on SiC substrates
T. Nishida, N. Maeda, T. Akasaka and N. Kobayashi 41

SECTION II. GROWTH AND DOPING MECHANISMS

Annealing effect on C-doped InGaAs grown by metalorganic chemical vapor deposition
N. Watanabe, Sarin Kumar, A.K., S. Yamahata and T. Kobayashi 48
Si and C δ-doping for device applications
G. Li, M.B. Johnston, A. Babinski, S. Yuan, M. Gal, S.J. Chua and C. Jagadish 54
Si-doping into GaAs grown by metalorganic vapor phase epitaxy using bisdiisopropylaminosilane
H. Ochimizu and H. Tanaka 58
Intrinsic and oxygen-related deep level defects in $In_{0.5}(Al_xGa_{1-x})_{0.5}P$ grown by metal-organic vapor phase epitaxy
J.G. Cederberg, B. Bieg, J.-W. Huang, S.A. Stockman, M.J. Peanasky and T.F. Kuech 63
Growth of Ru doped semi-insulating InP by low pressure metalorganic chemical vapor deposition
A. Dadgar, O. Stenzel, L. Köhne, A. Näser, M. Straßburg, W. Stolz, D. Bimberg and H. Schumann 69
Doping characteristics of n-type InP using phenylsilane and TBP by MOVPE
Y. Yamauchi and H. Horikawa 74
Zinc doping of InP by metal organic vapour phase diffusion (MOVPD)
A. van Geelen, T.M.F. de Smet, T. van Dongen and W.M.E.M. van Gils 79
MOVPE of AlAsSb using tritertiarybutylaluminum
Ch. Giesen, M.M. Beerbom, X.G. Xu and K. Heime 85
Si-doping of MOVPE grown InP and GaAs by using the liquid Si source ditertiarybutyl silane
S. Leu, H. Protzmann, F. Höhnsdorf, W. Stolz, J. Steinkirchner and E. Hufgard 91
C- and O-incorporation in (AlGa)As epitaxial layers grown by MOVPE using TBAs
S. Leu, F. Höhnsdorf, W. Stolz, R. Becker, A. Salzmann and A. Greiling 98
Erbium-doped GaAs grown using the novel precursor tris(3,5-di-tert-butylpyrazolato)bis(4-tert-butylpyridine)erbium
J.G. Cederberg, T.D. Culp, B. Bieg, D. Pfeiffer, C.H. Winter, K.L. Bray and T.F. Kuech 105
Post-growth Zn diffusion into InGaAs/InP in a LP-MOVPE reactor
D. Franke, F.W. Reier and N. Grote 112
InGaP/GaAs hole barrier asymmetry determined by (0 0 2) X-ray reflections and p-type DB-RTD hole transport
P. Velling, G. Janßen, M. Agethen, W. Prost and F.J. Tegude 117
Contributions to understanding the optical properties of partially ordered $(Al_{0.3}Ga_{0.7})_{0.52}In_{0.48}P$
R. Schmidt, M. v.d. Ahe, Ch. Dieker, D. Gauer, H. Hardtdegen, T. Hauck, M. Luysberg, D. Meertens and D. Schmitz 124
Control of dopant distribution profiles in GaInP laser diodes with Mg- and Se-doped AlInP cladding layers
R. Winterhoff, P. Raisch, V. Frey, W. Wagner and F. Scholz 132
Growth of InGaAsP in a stagnation flow vertical reactor using TBP and TBA
I. Kim, D.-G. Chang and P.D. Dapkus 138

Development of a glass-bonded compliant substrate
D.M. Hansen, P.D. Moran, K.A. Dunn, S.E. Babcock, R.J. Matyi and T.F. Kuech 144

SECTION III. IN SITU PROBES, REAL TIME MONITORING, AND PROCESS CONTROL

Real-time monitoring of MOVPE device growth by reflectance anisotropy spectroscopy and related optical techniques
J.-T. Zettler, K. Haberland, M. Zorn, M. Pristovsek, W. Richter, P. Kurpas and M. Weyers 151
In situ characterisation of MOVPE by surface photoabsorption. I. Substrate oxide desorption
D.A. Allwood, N.J. Mason and P.J. Walker 163
In situ characterisation of MOVPE by surface photoabsorption. II. Interface monitoring
P.C. Klipstein, S.G. Lyapin, N.J. Mason and P.J. Walker 168
Surface photoabsorption interferometry studies of the growth of InP and GaP on glass
R.F. Yates, H.M. Yates and M.E. Pemble 174
In situ monitoring of GaSb, GaInAsSb, and AlGaAsSb
C.J. Vineis, C.A. Wang, K.F. Jensen and W.G. Breiland 181
In-situ monitoring of GaN MOVPE by shallow-angle reflectance using ultraviolet light
Y. Kobayashi, T. Akasaka and N. Kobayashi 187
Growth and in situ monitoring of GaN using IR interference effects
L. Considine, E.J. Thrush, J.A. Crawley, K. Jacobs, W. Van der Stricht, I. Moerman, P. Demeester, G.H. Park, S.J. Hwang and J.J. Song 192
In situ etching of GaAs by $AsCl_3$ for regrowth on AlGaAs in metalorganic vapor-phase epitaxy
H.Q. Hou, B.E. Hammons and W.G. Breiland 199
MOVPE growth of single monolayers of InAs in GaAs studied by time-resolved reflectance difference spectroscopy
J.A. Gupta, S.P. Watkins, R. Arès and G. Soerensen 205
In situ characterization of GaAs growth in nitrogen atmosphere during MOVPE: a comparison to hydrogen atmosphere
H. Hardtdegen, M. Pristovsek, H. Menhal, J.-T. Zettler, W. Richter and D. Schmitz 211
Growth monitoring of GaInP/GaAs heterojunction bipolar transistors by reflectance anisotropy spectroscopy
P. Kurpas, M. Arens, D. Gutsche, E. Richter and M. Weyers 217
In situ monitoring and control of InGaP growth on GaAs in MOVPE
M. Zorn, T. Trepk, P. Kurpas, M. Weyers, J.-T. Zettler and W. Richter 223
Surface photoabsorption monitoring of III–V and GaN MOVPE surfaces
N. Kobayashi 228
Time-resolved reflectance difference spectroscopy of InAs growth under alternating flow conditions
R. Arès, J. Hu, P. Yeo and S.P. Watkins 234

SECTION IV. NITRIDES AND HIGH BANDGAP MATERIALS

High-power InGaN-based blue laser diodes with a long lifetime
S. Nakamura 242
Progress in crystal growth and future prospects of group III nitrides by metalorganic vapor-phase epitaxy
I. Akasaki 248
Structural and optical emission characteristics of InGaN thin layers and the implications for growing high-quality quantum wells by MOCVD
J.T. Kobayashi, N.P. Kobayashi, X. Zhang, P.D. Dapkus and D.H. Rich 252
Effect of the growth rate and the barrier doping on the morphology and the properties of InGaN/GaN quantum wells
S. Keller, S.F. Chichibu, M.S. Minsky, E. Hu, U.K. Mishra and S.P. DenBaars 258
MOVPE growth and characterization of Mg-doped GaN
P. Kozodoy, S. Keller, S.P. DenBaars and U.K. Mishra 265
Self-compensation in Mg doped p-type GaN grown by MOCVD
H. Obloh, K.H. Bachem, U. Kaufmann, M. Kunzer, M. Maier, A. Ramakrishnan and P. Schlotter 270
The influence of Mg-concentration and carrier gas on the electrical and optical properties of GaN : Mg grown by MOVPE
B. Schineller, A. Guttzeit, P.H. Lim, M. Schwambera, K. Heime, O. Schön and M. Heuken 274
AlN and AlGaN growth using low-pressure metalorganic chemical vapor deposition
F. Nakamura, S. Hashimoto, M. Hara, S. Imanaga, M. Ikeda and H. Kawai 280
Influence of buffer layers on the In-content of GaInN layers
J. Off, A. Kniest, C. Vorbeck, F. Scholz and O. Ambacher 286

OMVPE growth and gas-phase reactions of AlGaN for UV emitters
J. Han, J.J. Figiel, M.H. Crawford, M.A. Banas, M.E. Bartram, R.M. Biefeld, Y.K. Song and A.V. Nurmikko 291
High quality III-nitride material grown in mass production MOCVD systems
O. Schoen, M. Schwambera, B. Schineller, D. Schmitz, M. Heuken and H. Juergensen 297
Growth and characterization of GaN on $LiGaO_2$
S. Duan, X. Teng, P. Han and D.-C. Lu 304
Structural and optical properties of AlInN and AlGaInN on GaN grown by metalorganic vapor phase epitaxy
S. Yamaguchi, M. Kariya, S. Nitta, H. Kato, T. Takeuchi, C. Wetzel, H. Amano and I. Akasaki 309
Relationship between physical properties and gas purification in GaN grown by metalorganic vapor phase epitaxy
M.A. di Forte-Poisson, F. Huet, A. Romann, M. Tordjman, D. Lancefield, E. Pereira, J. Di Persio and B. Pecz 314
GaN growth on ozonized sapphire(0 0 0 1) substrates by MOVPE
T. Honda, A. Inoue, M. Mori, T. Shirasawa, N. Mochida, K. Saotome, T. Sakaguchi, A. Ohtomo, M. Kawasaki, H. Koinuma, F. Koyama and K. Iga 319
Micro Raman and micro photoluminescence study of cubic GaN grown on 3C-SiC(0 0 1) substrates by metalorganic vapor phase epitaxy
H. Yaguchi, J. Wu, B. Zhang, Y. Segawa, H. Nagasawa, K. Onabe and Y. Shiraki 323
Mechanisms of lateral epitaxial overgrowth of gallium nitride by metalorganic chemical vapor deposition
H. Marchand, J.P. Ibbetson, P.T. Fini, S. Keller, S.P. DenBaars, J.S. Speck and U.K. Mishra 328
Study of the epitaxial–lateral-overgrowth (ELO) process for GaN on sapphire
Z. Yu, M.A.L. Johnson, J.D. Brown, N.A. El-Masry, J.W. Cook Jr. and J.F. Schetzina 333
Selective-area and lateral epitaxial overgrowth of III-N materials by metalorganic chemical vapor deposition
R.D. Dupuis, J. Park, P.A. Grudowski, C.J. Eiting and Z. Liliental-Weber 340

SECTION V. INFRARED MATERIALS

Recent progress in GaInAsSb thermophotovoltaics grown by organometallic vapor-phase epitaxy
C.A. Wang, H.K. Choi, D.C. Oakley and G.W. Charache 346
Progress in the growth of mid-infrared InAsSb emitters by metal-organic chemical vapor deposition
R.M. Biefeld, A.A. Allerman, S.R. Kurtz and K.C. Baucom 356
Ternary and quaternary antimonide devices for thermophotovoltaic applications
C.W. Hitchcock, R.J. Gutmann, H. Ehsani, I.B. Bhat, C.A. Wang, M.J. Freeman and G.W. Charache 363
Low-pressure metal organic vapour-phase epitaxy and characterization of strained InAs(P)/InAsSb superlattices for infrared emitters
A. Behres, D. Püttjer and K. Heime 373
The influence of stoichiometry on the growth of tellurium-doped indium antimonide for magnetic field sensors
D.L. Partin, M. Pelczynski, P. Cooke, L. Green, J. Heremans and C.M. Thrush 378
p-Type and n-type doping in GaSb and $Ga_{0.8}In_{0.2}Sb$ layers grown by metalorganic vapor phase epitaxy
H. Ehsani, I. Bhat, C. Hitchcock, R.J. Gutmann, G. Charache and M. Freeman 385
Investigations of (GaIn)(NAs) bulk layers and (GaIn)(NAs)/GaAs multiple quantum well structures grown using tertiarybutylarsine (TBAs) and 1,1-dimethylhydrazine (UDMHy)
F. Höhnsdorf, J. Koch, C. Agert and W. Stolz 391
Phase separation in InGaN/GaN multiple quantum wells and its relation to brightness of blue and green LEDs
C.A. Tran, R.F. Karlicek Jr., M. Schurman, A. Osinsky, V. Merai, Y. Li, I. Eliashevich, M.G. Brown, J. Nering, I. Ferguson and R. Stall 397
Photocurrent of 1 eV GaInNAs lattice-matched to GaAs
J.F. Geisz, D.J. Friedman, J.M. Olson, S.R. Kurtz and B.M. Keyes 401
1-eV solar cells with GaInNAs active layer
D.J. Friedman, J.F. Geisz, S.R. Kurtz and J.M. Olson 409
MOVPE growth of strained InGaAsN/GaAs quantum wells
H. Saito, T. Makimoto and N. Kobayashi 416
GaNAs/GaInAs short-period superlattice quantum well structures grown by MOCVD using TBAs and DMHy
T. Miyamoto, S. Sato, Z. Pan, D. Schlenker, F. Koyama and K. Iga 421
Growth of GaAsN/GaAs, GaInAsN/GaAs and GaInAsN/GaAs quantum wells by low-pressure organometallic chemical vapor deposition
R. Bhat, C. Caneau, L. Salamanca-Riba, W. Bi and C. Tu 427
Nonlinear dependence of N incorporation on In content in GaInNAs
D.J. Friedman, J.F. Geisz, S.R. Kurtz, J.M. Olson and R. Reedy 438

SECTION VI. SELECTIVE AREA GROWTH AND REGROWTH FOR DEVICE APPLICATIONS

Exploitation of surface selective growth in metalorganic growth technologies for device applications
E. Veuhoff 444
Step-free surface and interface by finite area metalorganic vapor phase epitaxy
T. Nishida, T. Akasaka, Y. Yamauchi and N. Kobayashi 459
Narrow-stripe selective growth of high-quality MQWs by atmospheric-pressure MOVPE
K. Mori, H. Hatakeyama, K. Hamamoto, K. Komatsu, T. Sasaki and T. Matsumoto 466
Selective area metalorganic vapor phase epitaxy growth of prism-shaped GaAs resonators for folded cavity surface emitting lasers
W. Strupiński, A. Mąląg and J. Ratajczak 474
Planar selective regrowth of high resistivity semi-insulating InP(Fe) by LP-MOVPE for buried lasers using TBP
H. Sik, Y. Le Bellego, P. Win, S. Bouchoule, G. Patriarche, P. Boulet, G. Le Mestreallan and A. Ougazzaden 479
Overgrowth of trenches with (AlGa)As using metalorganic vapor-phase epitaxy (MOVPE)
L. Hofmann, A. Knauer, I. Rechenberg and M. Weyers 485
InGaP/GaAs shadow-mask for optoelectronic integration and MBE regrowth
P. Velling, W. Fix, W. Geißelbrecht, W. Prost, G.H. Döhler and F.-J. Tegude 490
Selective growth and regrowth of high Al content AlGaAs for use in BH lasers
W.-J. Choi and P.D. Dapkus 495
Mass-transport effect on InP corrugation shape control of DFB-LDs under atmospheric pressure MOVPE
T. Koui, Y. Sakata, Y. Sasaki, T. Matsumoto and K. Komatsu 503
Material localisation at GaInAsP-ridge-structures selectively grown by MOMBE
R. Butendeich, M. Hurich and H. Heinecke 510

SECTION VII. LOW DIMENSIONAL STRUCTURES

Resonant self-organization in semiconductor growth
J. Temmyo, E. Kuramochi, H. Kamada and T. Tamamura 516
High-quality InAs/GaAs quantum dots grown by low-pressure metalorganic vapor-phase epitaxy
I. Sagnes, I. Prévot, G. Patriarche, G. Le Roux, B. Gayral, A. Lemaître and J.M. Gérard 524
GaAs cap layer growth and In-segregation effects on self-assembled InAs-quantum dots monitored by optical techniques
E. Steimetz, T. Wehnert, K. Haberland, J.-T. Zettler and W. Richter 530
Influence of In/Ga intermixing on the optical properties of InGaAs/GaAs quantum dots
F. Heinrichsdorff, M. Grundmann, O. Stier, A. Krost and D. Bimberg 540
Sizes of self-assembled quantum dots – effects of deposition conditions and annealing
J. Johansson, W. Seifert, T. Junno and L. Samuelson 546
InGaAs and InAsP V-groove quantum wires using arsenic/phosphorus exchange preparation
M. Kappelt, V. Türck, D. Bimberg, H. Kirmse, I. Hähnert and W. Neumann 552
Effect of the growth parameters on the luminescence properties of high-quality GaAs/AlGaAs multiquantum wells on (1 1 1)A substrates by metal organic vapor phase epitaxy
A. Sanz-Hervás, S. Cho, J. Kim, A. Majerfeld, C. Villar and B.W. Kim 558
Synthesis of CdSe quantum dot–ZnS matrix thin films via electrospray organometallic chemical vapor deposition
J.R. Heine, J. Rodriguez-Viejo, M.G. Bawendi and K.F. Jensen 564
MOCVD of vertically stacked CdSe/ZnSSe quantum islands
U.W. Pohl, R. Engelhardt, V. Türck and D. Bimberg 569
Photoluminescence and photoluminescence-excitation spectroscopy of GaPAsN/GaP lattice-matched multiple quantum well structures
G. Biwa, H. Yaguchi, K. Onabe and Y. Shiraki 574
Formation and characterization of modulated two-dimensional electron gas on GaAs multiatomic steps grown by metalorganic vapor phase epitaxy
M. Akabori, J. Motohisa and T. Fukui 579
Self-limiting effects of flow rate modulation epitaxy of GaAs on patterned substrate
X.-L. Wang, M. Ogura and H. Matsuhata 586
Size control of self-assembled InP/GaInP quantum islands
J. Porsche, A. Ruf, M. Geiger and F. Scholz 591
Mechanisms of self-ordering of nanostructures in nonplanar OMCVD growth
G. Biasiol, F. Lelarge, K. Leifer and E. Kapon 596

SECTION VIII. DEVICE STRUCTURES

Super-lattice AlAs/AlInAs for lateral-oxide current confinement in InP-based lasers
N. Ohnoki, F. Koyama and K. Iga 603
High-power, single-mode, Al-free InGaAs(P)/InGaP/GaAs distributed feedback diode lasers
L.J. Mawst, H. Yang, M. Nesnidal, A. Al-Muhanna, D. Botez, T.A. Vang, F.D. Alvarez and R. Johnson 609
Effect of interface roughness on performance of AlGaAs/InGaAs/GaAs resonant tunneling diodes
J. Li, A. Mirabedini, L.J. Mawst, D.E. Savage, R.J. Matyi and T.F. Kuech 617
Etching of InP-based MQW laser structure in a MOCVD reactor by chlorinated compounds
D. Bertone, R. Campi and G. Morello 624
GaAs-based VCSEL-structures with strain-compensated (GaIn)As/Ga(PAs)-MQWH active regions grown by using TBAs and TBP
C. Ellmers, S. Leu, R. Rettig, M. Hofmann, W.W. Rühle and W. Stolz 630
Very high compositional homogeneity of 1.55 μm strain-compensated InGaAsP MQW structures by MOVPE under N_2 atmosphere
S. Jochum, E. Kuphal, V. Piataev and H. Burkhard 637
Highly uniform AlAs/GaAs, InGa(Al)P/GaAs and InGaAs(P)/InP structures grown in a three 2″ wafer close-spaced vertical rotating disk reactor
K. Vanhollebeke, L. Considine, I. Moerman, P. Demeester, E.J. Thrush and J.A. Crawley 644
MOCVD growth of high power 0.5 W 35 GHz MMICs
I.T. Ferguson, C. Beckman, Z.C. Feng, A.G. Thompson, R. Stall, H.Q. Hou, K. Seipel, S.W. Chen and L. Aina 648
High quality InGaAs/AlGaAs lasers grown on Ge substrates
M. D'Hondt, Z.-Q. Yu, B. Depreter, C. Sys, I. Moerman, P. Demeester and P. Mijlemans 655
Optimization of p-dopant profiles for GaInAsP MQW laser structures in MOMBE
P. Kröner, H. Baumeister, J. Rieger, E. Veuhoff, M. Popp and H. Heinecke 660
The influence of trimethylindium impurities on the performance of InAlGaAs single quantum well lasers
J.S. Roberts, J.P.R. David, L. Smith and P.L. Tihanyi 668
MOVPE growth of tunable DBR laser diode emitting at 1060 nm
F. Bugge, A. Knauer, U. Zeimer, J. Sebastian, V.B. Smirnitski, A. Klehr, G. Erbert and M. Weyers 676
Doping optimizations for InGaAs/InP composite channel HEMTs
J. Décobert, G. Rondeau, H. Maher, C. Ladner, A. Falcou, S. Biblemont and G. Post 681
Comparison of single- and double-barrier pseudomorphic InGaP/InGaAs HFETs
X.G. Xu, S. McLaughlin, J. Hu, S.P. Watkins and C.R. Bolognesi 687
Ordering in $Ga_xIn_{1-x}As_yP_{1-y}$ grown on GaAs by metalorganic vapour-phase epitaxy
A. Knauer, G. Oelgart, A. Oster, S. Gramlich, F. Bugge and M. Weyers 694
Design, growth and performance of different QW structures for improved 1300 nm InGaAsP lasers
C. Silfvenius and G. Landgren 700
Ferroelectric oxide epitaxial thin films: synthesis and non-linear optical properties
B.W. Wessels 706
In situ thermal nitridation of GaAs using metalorganic vapor phase epitaxy
J. Sun, L. Zhang and T.F. Kuech 711
Thin films of CdTe/CdS grown by MOCVD for photovoltaics
R.A. Berrigan, N. Maung, S.J.C. Irvine, D.J. Cole-Hamilton and D. Ellis 718

SECTION IX. MODELING

Simulation of flow and growth phenomena in a close-spaced reactor
T.G. Mihopoulos, S.G. Hummel and K.F. Jensen 725
A reaction-transport model for AlGaN MOVPE growth
T.G. Mihopoulos, V. Gupta and K.F. Jensen 733
Modeling study of silicon incorporation from $SiBr_4$ in GaAs layers grown by chemical beam epitaxy
B.Q. Shi and C.W. Tu 740

Author index 746

Subject index 755